



SAE #140-HDN RC 40-45

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
b) VENDOR NAME OR TRADE MARK.
2. COAT WITH GREASE

BREAK SHARP EDGES .020 UOS

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SURFABLE OR SURFICENT AREA
SEE AVAILABLE, ATTACH TO

DETROIT DIESEL ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA	
TITLE MASK-BALANCE COT, COMPRESSOR ROTOR/IMPELLER	
MODEL D 73342	DATE 6872691
USED ON ENGINE MODELS 250 SERIES	

6872691